CATTLE SYSTEMS





he System 2000 is the most advanced cattle working system available. It is fully integrated allowing changes, additions and modifications at any time. New parts fit seamlessly with existing systems, without compromising efficiency and strength.

SYSTEM 2000 IS SIMPLY THE STRONGEST MOST VERSATILE WORKING SYSTEM ON THE MARKET

- Most advanced cattle working system available less labor and exceptionally safe
- Fully integrated easy to add on to
- Dual gate center feed tub allows cattle to flow naturally
- Can be designed to fit almost anywhere

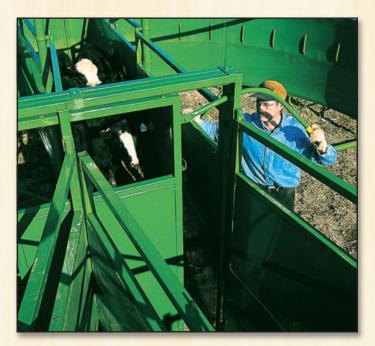
SYSTEM	l 2000 (52K) PACKAGES SPECIFIC	ATIUNS
Order No.	Description	Weight
007-50009	S2K Deluxe	8,758 lbs.
007-50010	S2K Straight	4,985 lbs.
007-50011	S2K 25' Straight Rancher	5,439 lbs.
007-50012	S2K Rancher Curved	6,508 lbs.
007-50013	S2K Deluxe w/o Chute & Calf Table	6,880 lbs.
007-50014	S2K 25' Straight w/o Chute	3,537 lbs.
007-50015	S2K 25' Straight Rancher RH w/o Chute	3,991 lbs.
007-50016	S2K Rancher Curved RH w/o Chute	5,059 lbs.
007-50017	S2K Rancher Curved LH w/o Chute	5,059 lbs.
007-50018	S2K 25' Straight Rancher LH w/o Chute	3,991 lbs.
007-50820	S2K 25' Straight Alley Half Sheeted	1,850 lbs.



he 25-foot Straight Rancher includes a System 2000 Classic 30' Tub, a 25' Half-sheeted Alley which has a System 2000 Alley Roll Gate and a set of cut-out gates. Our XL Manual RH Exit Chute is also included with the system.

(See pages 15 - 17 for system diagrams and components)

SYSTEM 2000 (S2K) GENERAL SPECIFICATIONS				
Description	Dimensions Materials			
S2K Tub Panels (Gate Stoppers every 20")	Height72"	Radius 110"	50" of 12-gauge Steel Sheeting	Frame 1 ¹ /2", 14-gauge
S2K Alley Panels (Outside)	Height <i>(Actual)</i> 64" Height <i>(Hung)</i> . 72"		50" of 12-gauge Steel Sheeting	Frame 1 ¹ /2", 14-gauge
(Inside)		Radius 133"		
S2K Alley Bow (Adjustable Widths 181/2"-29")	Height 82"	Width 39"	2" Square Tubing	Frame 13-gauge



System 2000 Alley Roll Gate

The System 2000 Alley Roll Gate is ideal for closing off your alley. It can be opened and closed from either side and is double sheeted with 12-gauge sheeting. It can be used almost anywhere and with any System 2000 compatible products.

S2K ALLEY ROLL GATE		
Order No.	Dimensions	Weight
007-52080	81 ¹ /8" x 60"	222 lbs.
	32 ³ /4" x 70 ³ /4" (Gate)	



S2K Preg Gate
Order No. 007-50600
Closes off Alley, giving
a safe working area
for you or your vet.



S2K Center Feed Sweep Tub Order No. 007-50100 (180°)

An innovative center-feed sweep tub allows cattle to enter from either side. This design works more efficiently directing livestock easily through the alleys.



S2K Diversion Alley Order No. 007-50500

Direct your cattle through a separate alley with Powder River's Diversion Alley. This design creates straight shots into each alley.



S2K Curved Alley

(10' Add Section)
Fully Sheeted Order No. 007-50300
Half Sheeted Order No. 007-50827

The System 2000 Curved-Sheeted Alley is fully adjustable from 18 to 29 inches. The Alley comes in 10-foot add sections. The adjustment handles are out of the way and can easily be adjusted from the catwalk.



S2K Cut Out Gate

Fully Sheeted Order No. 007-50830 Half Sheeted Order No. 007-50835

The System 2000 Cut Out Gates allow you to sort animals out either side of the alley. These gates are part of the alley and are attached to the alley with adjustable bows, enabling you to keep the entire alley at a desired width.



S2K Classic Tub

25' Order No. 007-50105 30' Order No. 007-50115

The System 2000 Classic Sweep Tub is 72-inches high and comes with a catwalk. Unlike our Center Feed, Dual-Gate System 2000, this tub has just one gate. When ordering, specify a right- or left-hand sweep. (photo shows right sweep – clockwise)



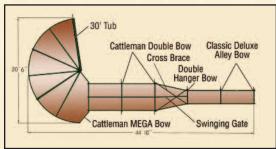
S2K 25-foot Straight Alley

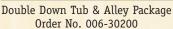
Order No. 007-50820

The System 2000 25-foot Straight Alley is sheeted on the lower half and open on the upper portion allowing easy access to your animals.

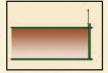
NEW Powder River's Double Down Cattleman's Tub and Alley!

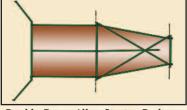




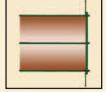


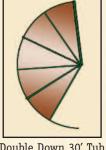
Cattleman's Straight Alley
Add Section
Order No. 006-30019>



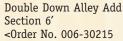


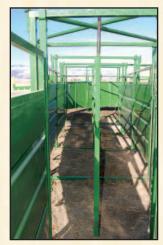
Double Down Alley Starter Package Order No. 006-30205





Double Down 30' Tub Order No. 006-30220







Portable Sweep Tub Order No. 005-00180

Still the best portable sweep tub on the market. The 14-gauge 1½-inch square tube panels, spring-loaded gate latch and overhead braces at each panel junction make it extremely safe and durable. Reversible.

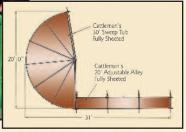
The Homesteader's 1/4 Circle Portable Sweep Tub is constructed of the same high strength materials as our long-time popular Portable Sweep Tub. It just comes with two less 8' Curved Panels and Braces, making it an ideal sweep for the producer with just a few head of cattle. It is easy to assemble and can be set up to sweep to the left or right. The 1/4 Circle Sweep weighs 675 lbs.

PORTABLE SWEEP TUB SPECIFICATIONS		
Order No.	Description	Weight
005-00180	Bottom & Top Braces: 1.66 O.D. 13-gauge Tubing 64" High Six Rail Panels	920 lbs.



1/4 Circle Portable Sweep Tub Order No. 005-00190





Cattleman's Tub and Alley Package

Order No. 006-30000

The Cattleman's Tub and Alley is one of Powder River's most popular sweep tub and alley systems. If you desire a sheeted system and System 2000 is out of your price range, the Cattleman's System is for you. The Cattleman's System is 67" tall, allowing you to work cattle without the need for a catwalk, giving you a sturdy, functional working system in a very competitive price range. The 20' alley can be set up straight or curved and the tub can be set up for end or center feed.

CATTLEMAN'S TUB AND ALLEY IS REASONABLY PRICED

- Most affordable sheeted system available
- Versatile to meet your design needs end or center feed, curved or straight alley
- 67" height is high enough to keep cattle in but low enough to work the tub and alley from the ground without a catwalk

FEATURES

- ♣ Includes 4-Deluxe Alley Bows, fully adjustable from 18" to as wide as 30"
- ◆ Alley, heavy duty 14-gauge frame, 16-gauge sheeting
- Alley can be curved or straight depending on requirements
- Three section Sweep Tub is 14-gauge frame and 14-gauge sheeting
- **②** 10′ Sweep Tub Crowd Gate includes spring loaded latch
- O HD Sweep Tub top and bottom braces add additional support
- ☼ The 67" height of the tub and alley is high enough for good cattle flow, yet low enough to access cattle without the need for a catwalk





Can be set up straight or curved.



Cattleman's Tub can be assembled with either a center or end exit

CATTLEMAN'S SPECIFICATIONS Order No. Description Weight 006-30000 Cattleman's Tub & Alley Package 2186 lbs. 006-30010 20' Cattleman's Alley 1003 lbs. 006-30015 30' Cattleman's Tub 1183 lbs.

20'9

Homesteader Deluxe

Order No. 011-00003

The Powder River 20' Homesteader Deluxe Alley matches up to the Portable Sweep Tub. Order the alley separately or as a package with the sweep tub. 10' Homesteader Deluxe Add Sections are also available to lengthen your alley. Add either Pregnancy Testing Gates and the Powder River Squeeze Chute of your choice for a complete working system. 2' x 8' pieces of wood can be bolted between the lower three rails by drilling through the wood and vertical stays that are on the panels. (Wood and bolts not included)

FEATURES AND SPECIFICATIONS

- System is very portable and easy to assembly
- 10' add sections can be added to the 20' alley
- ◆ Alley adjusts from 18 32" to handle almost any sized cattle
- 180° heavy-duty sweep tub comes with connecting hardware

HOMESTEADER DELUXE BUILT FOR SAFETY

- Toughest open rail system on the market
- Adjustable alley can handle calves to bulls
- Portable and assembles in less than an hour

HOMESTEADER DELUXE SPECIFICATIONS		
Order No.	Description	Weight
011-00003	Homesteader Deluxe Package	1573 lbs.
011-00004	20' Homesteader Deluxe Alley Only	652 lbs
011-00005	10' Homesteader Deluxe Add Section Only	270 lbs
005-00180	Portable Sweep Tub Only	920 lbs.

PRXL7 Tub & Alley

2-inch Tube, 72-inch High

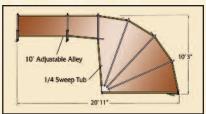


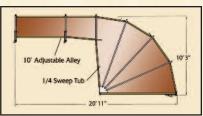
PRXL7 Tub and Alley Package Order No. 010-50100

working area

FEATURES AND SPECIFICATIONS

- Package consists of a 1/4 Tub and 10' of adjustable alley
- 2" Tubing and 6' height
- Will fit in full sized pick up bed
- Can be set up for left or right sweep
- O Powder Coat finish provides long lasting protection
- ◆ Alley adjusts from 19"-29"
- © Connectors included to hook to Value Chute or Value Head Gate





PRXL7 SPECIFICATIONS

Order No.010-50100 Weight 1,050 lbs.

Sweep Gate and Panels constructed of 2" 16-gauge tubing

Gate frame constructed of 2" schedule 40 pipe 13-gauge top & bottom braces between each 4' tub panel

11-gauge Alley Bows



THE PRXL7 IS A GREAT WORKING SYSTEM

FOR SMALL HERDS

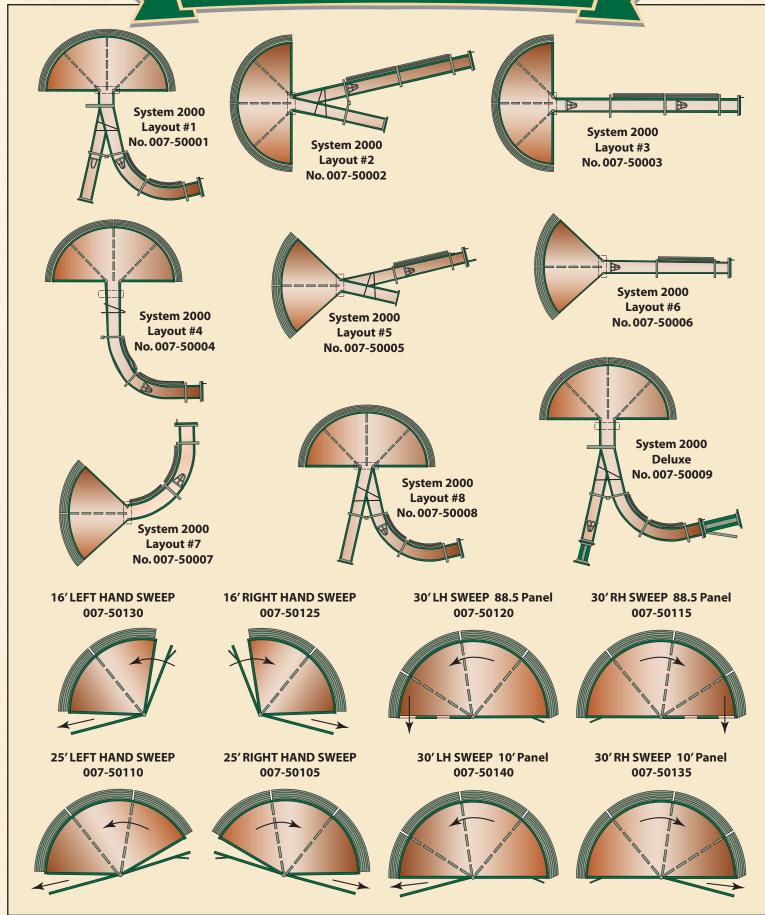
• 72" height and 2" diameter tubing creates intimidating barrier

• Top and bottom braces between each tub panel provides a safe

• Portable — will fit in full-size pick up



SYSTEMS & SWEEP TUBS



WORKING SYSTEMS

Call 1-800-453-5318 for FREE System Design and Drawings

HOMESTEADER DELUXE

Order No. 011-00003

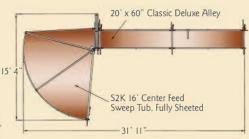
CLASSIC DELUXE

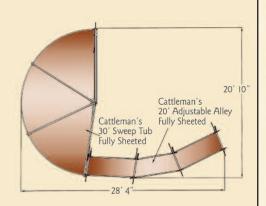
Order No. 011-00030

CATTLEMAN'S TUB AND ALLEY PACKAGE

Order No. 006-30000







SINGLE GATE CURVED RANCHER

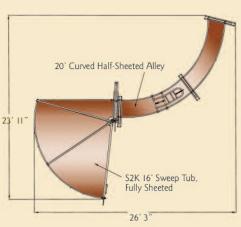
Order No. 007-50875

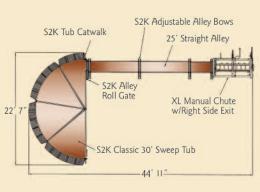
SYSTEM 2000 25' STRAIGHT RANCHER

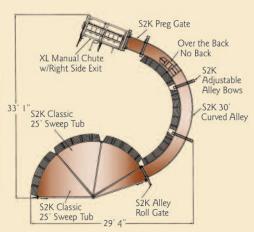
Order No. 007-50011

SYSTEM 2000 CLASSIC RANCHER CURVED

Order No. 007-50012







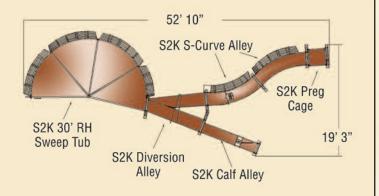
DOUBLE DOWN 30' TUB AND 35' ALLEY

Order No. 006-30200

30' Tub Cattleman Double Bow Classic Deluxe Alley Bow **Cross Brace** Double 20 6 Hanger Bow Cattleman MEGA Bow Swinging Gate

SYSTEM 2000 "S" CURVE PACKAGE

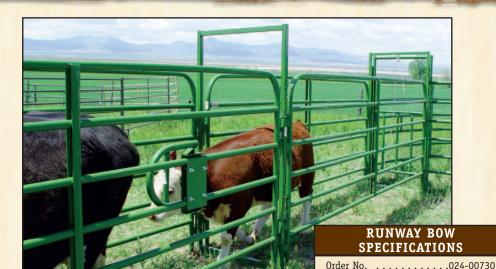
Order No.007-50019



Note: Necessary adapters are included when ordering these complete system packages.

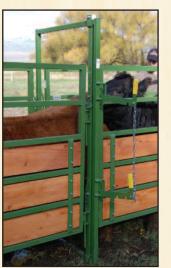
· COMPONENTS · 007-51115 S2K No-back (OTB) 007-52105 007-51100 S2K 30" ID Alley Bow 007-50600 007-52050 007-51105 S2K Pregnancy Test Gate Set S2K Cut Out-Gate S2K Alley Bow 007-52080 S2K Alley panel Sleeve Set. Half Sheeted S2K Alley Roll Gate 007-52015 S2K Calf Tailgate 007-51000 (shown) 007-52010 007-52035 S2K Sweep Bow Gate RH 007-52065 007-51025 S2K Alley Panel S2K Calf Panel, 10' 007-51005 - LH S2K Alley Panel Straight 10" Half Sheeted S2K Alley Panel Straight, 5'8" 007-52070 007-52045 007-51020 007-51015 007-51060 007-51055 S2K Tub Panel 007-51010 S2K Tub Curved S2K Alley Panel Inside Curved Straight 881/2" S2K Diversion Panel RH S2K Diversion Gate Panel 68' S2K Alley Panel S2K Sweep Tub Panel Outside Curved 007-52055 S2K Alley Rollgate Adapter Set 007-52060 S2K Sweep to Alley 007-51110 007-52075 007-51052 Adapter Alley to Panel Adapter S2K Panel S2K Diversion Gate Adapter Brace 007-52112 S2K Rollgate to Rollgate Adapter 007-51030 007-51050 S2K Sweep Top Brace S2K Diversion Gate 007-52095 Handle S2K Classic Tub Top Brace 007-51085 S2K Catwalk Outside Section 007-51045 S2K Sweep 007-52100 Bottom Brace 007-51035 S2K Classic Tub 007-51040 S2K Sweep Top Bottom Brace 007-51075 S2K Sweep Bottom Center Brace Center Brace Catwalk Hanger Bracket 007-51090 S2K Catwalk Straight, 10' 007-52085 007-51053 007-51120 S2K Chute to Alley S2K Tub Top S2K Diversion Adapter Set 007-52090 Brace Mount Connector Tube 007-52020 52K Tub Bottom 007-51095 007-51080 S2K Calf Alley No-back Brace Mount S2K Catwalk Joint Plate S2K Catwalk Inside Section

CROWDING EQUIPMENT



Runway Bows Order No. 024-00730

Design your own portable runway or alley and keep it from spreading with a 34-inch Runway Bow. All of the adapters and drop pins are included.



Deluxe Portable Alley Bow

Order No. 005-00360

Add these Portable Deluxe Alley Bows to our Classic Panels to create a durable and portable working alley. Alley Bows are adjustable from 19 to 30 inches. Constructed of $1^1/2$ -inch square tubing, the bow measures 35 x 78 inches.

DELUXE PORTABLE ALLEY BOW SPECIFICATIONS

Order No
Weight
Bow Frame 11/2" 14-gauge Square Tube
Height
Width35"

Over-the-Back No Back Alley Stop

Order No. 007-51115
Weighs 42 lbs.
Powder River's Over-The-Back No Back works on
System 2000, the Classic
Deluxe Alley as well as
on the Cattleman's Alley.
It keeps the cattle from
backing up in the alley.
The No Back is adjustable
to accommodate all sizes
of cattle and includes a
spring which softens the
fall of the no back.



Bow Frame 11/2" 14-gauge Square Tube

Alley Stop Order No. 004-00050

The Powder River Alley Stop prevents cattle from backing up. Alley Stops mount easily to classic or tube panels.

ALLEY STOP SPECIFICATIONS

Order No 004-00050	
Weight 21 lbs.	
Height	
Width 15 ¹ /2"	

UTILITY DROP GATE SPECIFICATIONS

Order No 001-00	315
Weight 100	lbs.
Total Height	79″
Total Width35	1/2"
Gate Height	44"

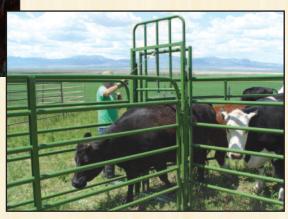


Alley Roll Gate Order No. 028-00024

The Alley Roll Gate can be placed virtually anywhere. Use it to separate animals in the alley, slow animal movement and keep animals calm by limiting their vision. The gate is sheeted up 59 inches (64 inches from the ground), and is hung from two four-wheel carriers in an overhead track to carry the gate smoothly to the open and closed positions.

ALLEY ROLL GATE SPECIFICATIONS

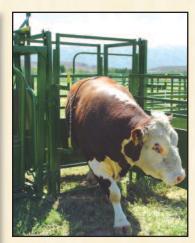
Order No. 028-00024 Weight 158 lbs.	
Frame 1 ¹ /2" 14-gauge Square Tubing	
Height Overall	
Width Inside	
Gate 35 x 59 (75 to 10p of Fiallie)	



Utility Drop Gate Order No. 001-00315

The Utility Drop Gate is a less expensive alternative to the Alley Roll Gate. It can be placed anywhere in the alley and is ideal for separating your animals or closing off your pregnancy testing gates. The gate can be raised and lowered with the included rope and pulley. It can be tied off to keep open and there is a lock keeping it in the closed position. This prevents animals from being able to lift the gate up from underneath.





Classic Deluxe Cut Out Gate

OUR CLASSIC DELUXE SYSTEM WORKS ANY SIZE CATTLE

- If you like our original Classic Crowd Alley you will love this one
- Half sheeted alley allows for easy access to cattle in the alley
- Unique tub design makes for smooth and easy cattle flow

Classic Deluxe System (Chute, Cut Out Gates, and Holding Pen not included)

he Classic Deluxe System is the perfect way to work cattle of any size. It includes a Single Gate, Center Feed Sweep Tub, Alley Roll Gate, 20-feet of half-sheeted adjustable Alleyway and an Alley Stop. You can add more alley by ordering 10-foot add sections. A 5-foot Cut Out Gate section is also available.

CLASSIC DELUXE SYSTEM SPECIFICATIONS		
Order No.	Dimensions	Weight
011-00030	Classic Deluxe System	2,505 lbs.
006-01000	20' x 60" Classic Deluxe Alley	1,100 lbs.
007-50840	Single Gate Center Feed Tub (RH)	1,387 lbs.
OPTIONS		
006-01005	10' x 60" Classic Deluxe Add Section	429 lbs.
006-01003	5' Classic Deluxe Cut Out Gate Section	313 lbs.



20' Classic Deluxe Alley



Classic Straight Crowd Alley

021100		
Side Panel Height		
Adjust	able Width 18 t	o 30"
Cut O	ıt Gate	. 54"
Solid 1	Panels	. 20"
Alley Bows2" Sch. 10 Pipe, 8' High		
Order No.	Description	Weight
006-00010	20' x 60" Straight Crowd Alley	1146 lbs.
006-00030	10' x 60" Straight Crowd Alley Add-on	452 lbs.

CLASSIC CROWD ALLEY SPECIFICATIONS

By keeping your cattle moving through this adjustable 20-foot Straight Crowding Alley, you'll save time and cut costs. (30-foot pictured) Available in 20-foot complete units (or with as many additional 10-foot sections as necessary to fit your particular needs), this versatile unit can be set up with adjustable width levers on the right or left hand side. The tailgate swings outward and locks open. The unit may be set up for portable use or be permanently installed. It can be mounted on wood or concrete, or set on solid ground and staked down.

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