



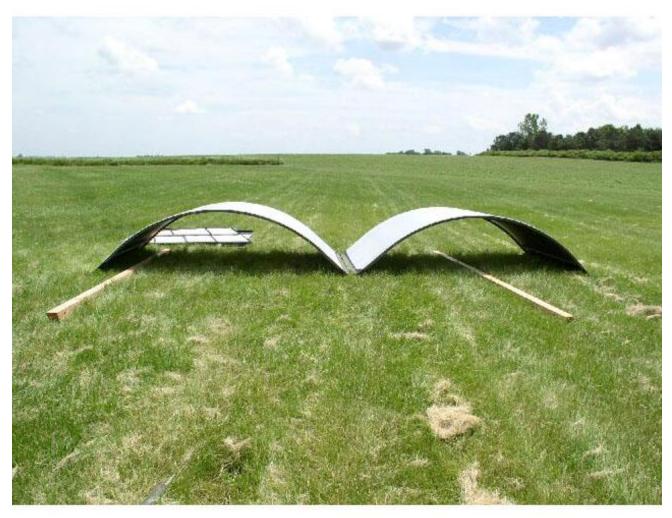
X-LARGE SHELTERS ASSEMBLY

These shelters come in 7 foot sections and require some assembly. We recommend having two individuals who can lift 50-70lbs. and to plan for approximately 2 - 4 hours, depending on the shelters length. Lay out all the parts prior to assembly. Note the sections with the channel on one side and the sections without it on the other side for positioning. Wait on tightening the bolts completely until after the shelter is fully assembled.

X-LARGE SHELTER ASSEMBLY INSTRUCTIONS



1. Layout all the base parts with skids, spreader bar(s) and pull straps before assembly.



2. Layout the skids and attach them with the spreader bar(s). Align the top sections with the channels on the same side (if multiple sections).



3. Take the top sections and hook the angle into the channel, with one person on each side, linking the two pieces of sections together then lift up towards the center.



4. As the sections are raised up, once they get high enough they won't slide back down. Pull the slide in and the top will rise up in place. Then place the sections on the skids and nail them in place.



5. After assembling the 1st section, install the back with one half of a section at a time, for easier assembly.



6. This is the splice for the back, remove the bolt then lift it up from the loose end to remove it.



7. Lift up and remove the splice as shown.



8. Assemble the splice as shown, add the two bolts and tighten. Tighten all other bolts and then anchor the shelter down once it's in place.



9. Now assemble the rest of the sections installing the braces as you go. Bolt on all of the front braces as displayed.



10. Push up towards the top center and the holes will align for the braces.



11. Bolt the braces together.